



# H<sub>2</sub>Gem

Modular Hydrogen generator

#### UP to 27 kW

 $\rm H_2$ Gem can be equipped with 1 – 6 PEMWE 1000 electrolyser modules, Water management module, hydrogen dryer, rack and PLC with safety control.

The power of the entire electrolyser system can be continuously controlled from 2.5 to a maximum power of 27.5 kW. Hydrogen production is up to 6000 NI/h (0.55 kg/h) or 144 Nm³/24h (13.12 kg/24h).

# **Specifications**

Number of WE modules:

1-6

Production power of H<sub>2</sub>Gem:

2.5 - 27.5 kW

**Production of H<sub>2</sub>:** 500 – 6012 NI/h 0.05 – 0.5465 kg/h

Max. production  $H_2/24$  h:

144288 NI/24h 13.12 kg/24h H, Output pressure:

10 – 25 bar

**O**<sub>2</sub> **operating pressure:** non-pressurised

Hydrogen purity:

99.99 %

Total energy for 1 kg H<sub>2</sub>:

56.2 kWh

Demi water consumption:

0.675 - 9 l/h

Cooling water flow rate:

180 – 2520 l/hod

**Rack dimensions (w x d x h):** 1070 × 660 × 2200 mm

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### PEMWE 1000 -Water Electrolyzer Module

- advanced PEM (Proton-exchange membrane) based water electrolyzer stack LCWE25-45-HEX
- integrated water/water heat exchanger
- 5 I demineralized water tank
- conductivity sensor
- embedded control with 3,5" color display
- CAN Open communication to PLC
- ion trap with easy filling exchange

## **Water Management Module**

- demineralized water supply for the WE modules
- capacity of 20 l of Demineralized water guarantees operation of the system even in the event of a reverse osmosis failure for min. 3 hours
- conductivity sensor
- ion trap with easy filling exchange

#### **Dryer Module**

- two-column drying system based on molecular sieve
- humidity sensor ensures automatic switching between drying and regeneration modes to ensure continuous drying.
- pressure and temperature sensors
- heating for drying of the columns
- back-pressure valve



